Docket No.: BKER-0043 Serial No.: not yet assigned Filing Date: October 13, 2003

Inventor: Ronald J. Marr and Larry E. Shultz

Attorney: Harold H. Fullmer

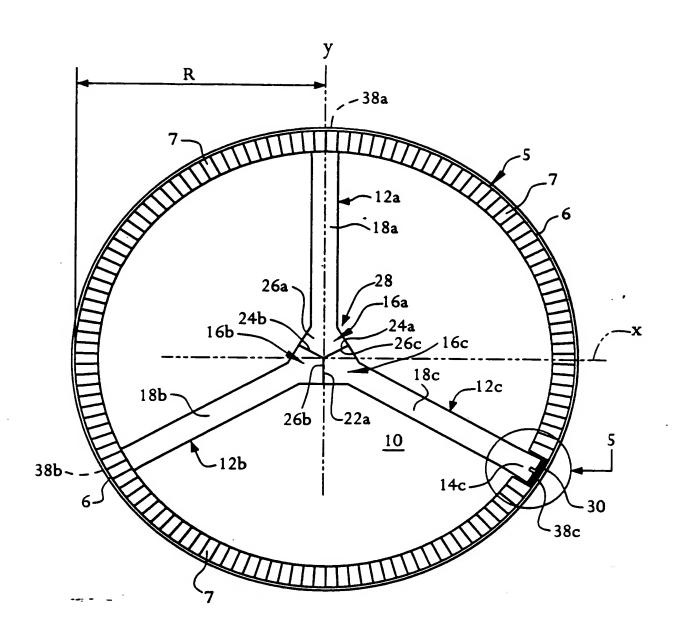
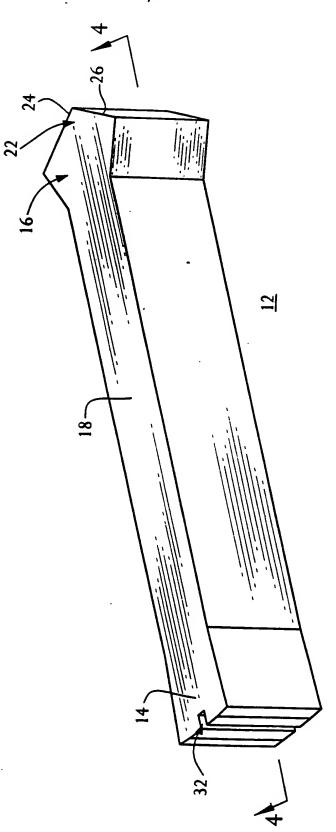


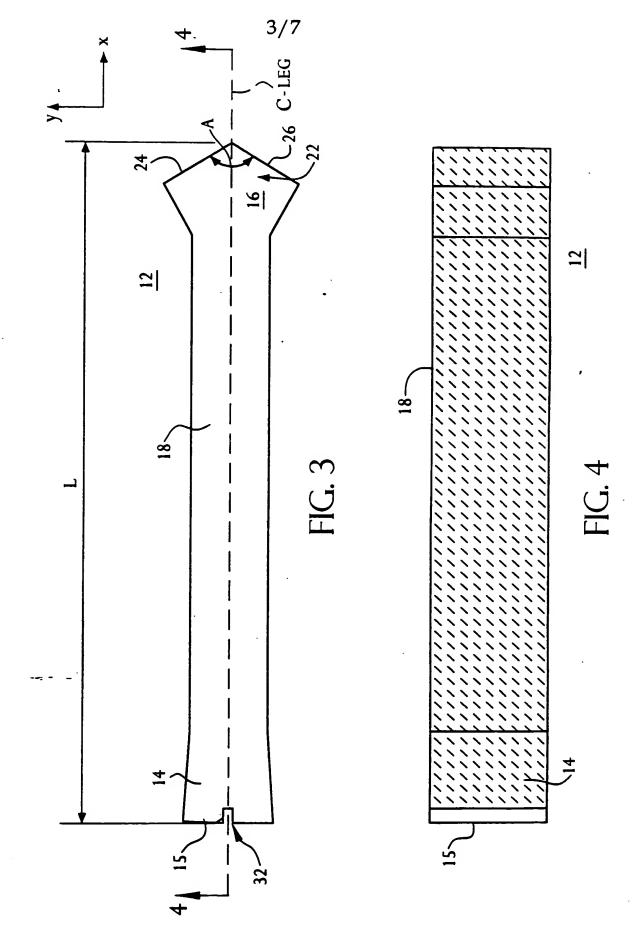
FIG. 1

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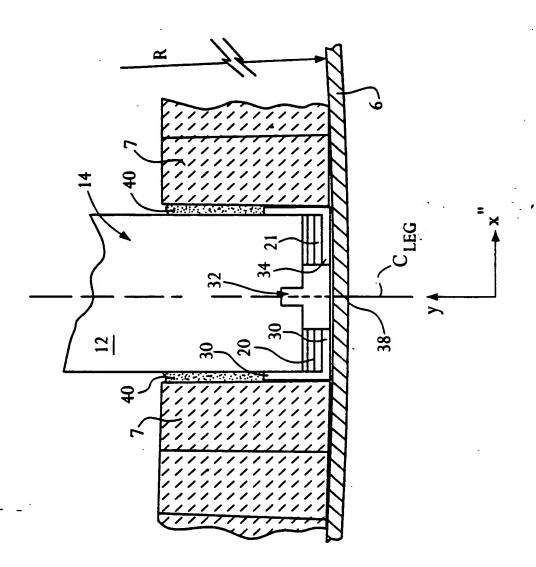


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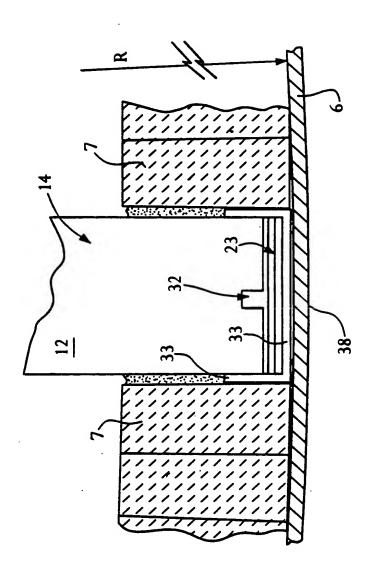


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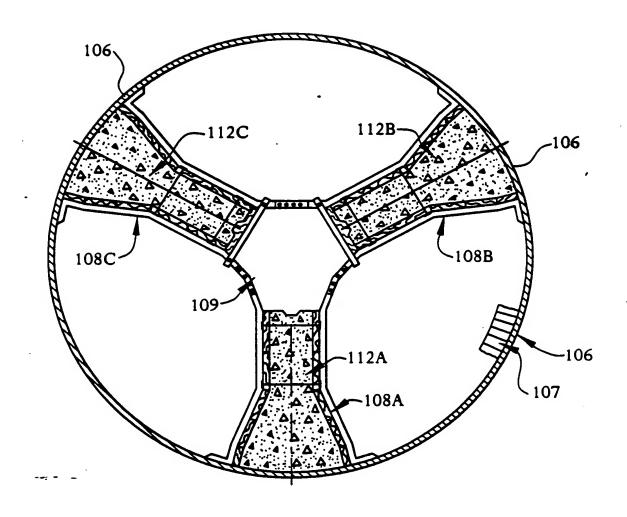


FIG. 6 (PRIOR ART)

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INSTALL THREE ALIGNMENT MEMBERS AT CIRCUMFERENTIALLY SPACED APART POSITIONS ON THE KILN SHELL.

POSITION THE KILN SUCH THAT THE ALIGNMENT MEMBERS ARE DISPOSED AT 12 o'CLOCK, 4 o'CLOCK, AND 8 o'CLOCK.

INSTALL A PRE-CAST LEG INTO THE ALIGNMENT MEMBER AT THE 4 o'CLOCK POSITION AND ANOTHER PRE-CAST LEG INTO THE ALIGNMENT MEMBER AT THE 8 o'CLOCK POSITION.

SHIM EACH OF THE LEGS INSTALLED AT 4 o'CLOCK, AND 8 o'CLOCK SUCH THAT EACH ONE OF THE LEGS HAS ITS DISTAL TIP DISPOSED PROXIMATE AT CENTER OF THE TREFOIL AND MATING FACES OF THE LEGS ARE SUBSTANTIALLY ALIGNED.

POSITION A THIRD PRE-CAST LEG INTO THE ALIGNMENT MEMBER AT THE 12 o'CLOCK POSITION, LOWERING THE THIRD LEG INTO POSITION AND SHIMMING THE THIRD LEG TO ALIGN THE DISTAL END OF THE THIRD LEG TO THE OTHER LEGS AT THE 4 o'CLOCK AND 8 o'CLOCK POSITIONS.